



DURABLE DOT FASTENERS

A heavy duty range of button fasteners providing a grip which is maintained over many years of use. Being self piercing they can be simply attached without the need for pre-punching most fabrics. Durable Dot Fasteners are used on heavy duty sports clothing, protective outerwear, luggage, leather goods and a for a wide range of military applications.

BUTTONS



Barrel Length 3/16"
636.100 Nickel Plate

Barrel Length 1/4"
670.100 Nickel Plate

Barrel Length 5/16"
665.100 Nickel Plate
Hand Tool Punch 164

670.813 Brass
670.822 Black
Footpress Tool 1401



Embossed Buttons
Also Available

SOCKETS



Normal Action
C548.100 Nickel Plate
C548.800 Brass
C548.322 Black
Footpress Tool 1410C

Easy Action
E548.100 Nickel Plate
E548.800 Brass
E548.322 Black
Footpress Tool 1410E

Hard Action
T548.100 Nickel Plate
T548.800 Brass
T548.322 Black
Footpress Tool 1410T

STUDS



550.100 Nickel Plate
550.800 Brass
550.322 Black
Footpress Tool 1412

DURABLE EYELETS



Footpress Tool 1407

Barrel Length 1/4"
550A.100 Nickel Plate
550A.800 Brass
550A.822 Black

Barrel Length 5/16"
550C.100 Nickel Plate

STAINLESS STEEL DURABLE FASTENERS FOR MARINE USE



BUTTONS
582-1-13



SOCKETS
582-1-3 Regular
582-1-8 Easy
582-1-5 Tight



STUDS
582-1-1



DURABLE EYELETS
582-1-2

DURABLE SOCKET FIT SPIKE



Stainless Steel (316) Socket
Brass Pin
Box Quantity 500

DURABLE SCREW STUDS



Stainless Steel
8-15 Self Tapping
XN-103937 5/8"
XN-103934 3/8"

DURABLE GYPSY STUD



Nickel Plated Brass
552-100

QUANTITY BOX SIZE FOR THE ABOVE IS 1,000 UNLESS SPECIFIED

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LIFT THE DOT FASTENERS

A heavy duty fastener range, which locks firmly on three sides and can only be released by lifting the fourth side at the point where the embossed 'Lift the Dot' Trademark appears. The perfect fastener for use on canvas and leather goods, military and heavy materials.

LTD - SOCKET



REGULAR

608.100 Nickel Plate

Prongs 5.6 mm long



LONG

609.100 Nickel Plate

Prongs 7.9 mm long

LTD - CLINCH PLATES



REGULAR

708A.100 Nickel Plate

LTD - SCREWABLE STUD



SINGLE HEIGHT

(952x3/8) Nickel Plate

DOUBLE HEIGHT

(953x3/8) Nickel Plate

LTD - STUD TWO SCREW FIXING



SINGLE HEIGHT

848.100 Nickel Plate

Stud has two screw holes in base

COMMON SENSE FASTENERS

A positive locking with the stud button held in position by a spring until turned by hand - to prevent accidental opening. Ideal for boat and vehicle covers, blinds, bags, leather goods. Suitable for hand assembly only.

CSF - STUD



REGULAR

401.100 Nickel Plate



LONG

402.100 Nickel Plate

CSF - PRONGED EYELET



REGULAR

400.100 Nickel Plate

Hand Tool: 450, 400

CSF - WASHER



SINGLE HEIGHT

400A.100 Nickel Plate

CSF - TURN BUTTON 2 PRONG



SINGLE HEIGHT

410.100 Nickel Plate

DOUBLE HEIGHT

412.100 Nickel Plate

CSF - CLINCH PLATE



410A.100 Nickel Plate

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INDUSTRIAL FASTENERS

ROPE END CLIPS

Rope end clips are an easy way preventing ropes from fraying at the ends. Rope end clips also provide a solid anchor point on a rope. Easy and quick to attach.



Part No.	Rope Size			Finish	Chuck	Die
	No.	mm	In.			
550-2-7.305	6	19.05	0.75	Steel	1241	1242
550-2-7.316				316 S/S		
550-2-8.305	8	25.40	1.0	Steel	1243	1244
550-2-8.316				316 S/S		

ROPE SPLICE CLIPS

Rope splice clips provide a simple method of splicing rope ends together. The splice clip provides a strong and effective method of joining ropes or creating loops.



Part No.	Rope Size			Finish	Chuck	Die
	No.	mm	In.			
550-21-1.305	6	19.05	0.75	Steel	1261	1262
550-21-1.316				316 S/S		
550-21-2.305	8	25.40	1.0	Steel	1263	1264
550-21-2.316				316 S/S		
550-21-3.305	10	31.75	1.25	Steel	1265	1266
550-21-4.800	6	19.05	0.75	Brass	1261	1262
550-21-5.800	8	25.40	1.0	Brass	1263	1264

BELT LOOP 1"



720-1"-100 Nickel

MATTRESS VENTILATOR



590-9-19-318 Gold Zinc
590-9-19-100 Nickel

Use with SP7 Eyelet

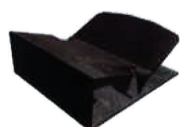
TRIM FASTENER



X49082 Zinc

Box Quantity 3,000

EDGE CLIP



16220-11 Carbon Steel

Box Quantity 8,000

SNAP SAC



613-1-6 Plastic

Box Quantity 5,000

STRAP 1" EYELET & WASHER



590-3-1-806 Brass

775-10-806 Brass

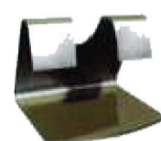
SHELVING CLIP / MAGI CLIP



550-13-92 Zinc

Box Quantity 2,500

CAN SECURING CLIPS



Common Action

550-13-26-300

Box Quantity 8,000

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ATTACHING PRESS TOOLS

A different chuck and die is required for all types of sizes of fasteners and clips. Tools are simple to change in presses to allow the assembly of many fasteners on one press (L part numbers to suit M369 hand press), (SP00 not suitable for H50 H/duty press).

SP EYELET AND WASHER



FASTENER	CHUCK	DIE
*SP00	T1669	T1670
SP0	T1611 (L)	T1612
SP1	T1544 (L)	T1545
SP3	T1532 (L)	T1533
SP4	T1613	T1614
SP6	T1542	T1543
SP7	T1538	T1539
SP9	T1615	T1616

(L) is for M325, M369 where applicable.
 *Not suitable for H50

DURABLES

Socket & button	T1410C	T1401
Stud & eyelet	T1412	T1407

ROPE END CLIP

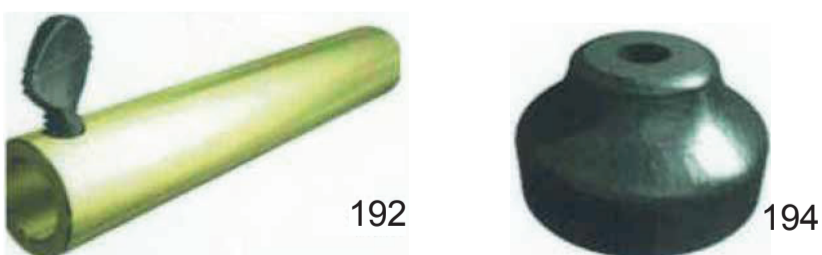
550-2-7	T1241	T1242
550-2-8	T1243	T1244

ROPE SPLICE CLIP



550-21-1 / 550-21-4	T1261	T1262
550-21-2 / 550-21-5	T1263	T1264
550-21-3	T1265	T1266

CONVERTER- Press tools to hand tools



192

194

HAND TOOLS

Hand tools are used when volume requirements do not warrant the purchase of a press, or press assembly is not practical or possible.

SP EYELET AND WASHER



FASTENER	TOOL
SP00	N/A
SP0	180
SP1	181
SP3	183
SP4	184
SP6	186
SP7	187
SP9	189

LIFT THE DOT



708A Socket 151-608



952 Stud 169B



895 Stud 171

COMMONSENSE



400 Eyelet 450-400



412 Stud 171

DURABLE



Button Eyelet 164



PRODUCT REVIEW

Durable Dot Fasteners

- BUTTONS**
636 - 5mm Barrel
670 - 6mm Barrel
582 - 1 - 13 (316 S/S)
- SOCKETS**
C548 - Normal Action
E548 - Easy Action
T548 - Hard Action
582 - 1 - 3 (316 S/S Normal Action)
582 - 1 - 5 (316 S/S Tight Action)
582 - 1 - 8 (316 S/S Easy Action)
- STUDS**
550 - Clinch Type
582 - 1 - 1 (316 S/S)
- EYELET**
550A - 6mm Barrel
550C - 8mm Barrel
582 - 1 - 2 (316 S/S)
- EMBOSSED**
Embossed Buttons Also Available

FINISHES

Nickel, Brass, Black, and 316 Stainless Steel durable fasteners for marine use.

Lift The Dot Fasteners

- SOCKET**
608 - 5.6mm - Regular
609 - 7.9mm - Long
- CLINCH PLATES**
708 - Use with 608 or 609
- STUD - 2 SCREW**
848 - Single
- SCREWABLE STUD**
952 - Single Height
953 - Double Height

Common Sense Fasteners

- STUD - 2 SCREW**
401 - Regular
402 - Long
- STUD - 2 PRONG**
410 - Single Height
412 - Double Height
- PRONGED EYELET**
400 - Suits all Common Sense Fasteners
Hand Tool: 400 - 450
- CLINCH PLATE**
410 - Use with 410 or 412
- WASHER**
400a - Single Height

Self Piercing Eyelets

SIZE	EXT(A)	INT(B)	BARREL(C)
SP00	6.7mm	3.6mm	6.4mm
SP0	9.5	4.6	5.2
SP1	12.7	6.8	4.8
SP3*	19.1	7.9	5.6
SP4*	20.6	9.5	5.6
SP6*	22.2	11.1	5.6
SP7*	27.0	12.7	7.0
SP9*	31.8	15.9	7.9

* Optional spur tooth available in sizes SP3-SP9
* 316 Stainless Steel available in sizes SP4-SP9

Industrial Fasteners

- ROPE SPLICE CLIP**
550 - 21 - 1* 19.05 mm NO 6
550 - 21 - 2* 25.40 mm NO 8
550 - 21 - 3 31.17 mm NO 10
- ROPE END CLIP**
550 - 2 - 7* 19.05mm NO 6
550 - 2 - 8* 25.40 mm NO 8
- * Also Available in 316 Stainless Steel

Miscellaneous Fasteners

- STRAP 1" EYELET**
590 - 3 - 1 - 806 HAND TOOL 182
- STRAP 1" WASHER**
775 - 10 - 1 - 806
- BELT LOOP 1"**
720 - 1 - 100
- TRIM FASTENER**
X49082
- SNAP SAC**
613 - 1 - 6 (Plastic)
- EDGE CLIP**
16220 - 11 (Carbon Steel)
- SHELVING CLIP / MAGI CLIP**
550 - 13 - 92 (Zinc)
- CAN SECURING CLIP**
T550 - 13 - 26 - 300 - Tight
E550 - 13 - 26 - 300 - Easy
- MATTRESS VENTILATOR**
590 - 9 - 19 (TOOL T1550)
*Available in Nickel and Gold Zinc
ACE 7 TOOL 1893 SP7 TOOL 1538

Hand Tools

	FASTENER	TOOL
Lift The Dot	708A Socket	151 - 608
	952 Stud	169B
	953 Stud	168B
Self Piercing Eyelets	SP00	N/A
	SP0	180
	SP1	181
	PS3	183
	PS4	184
	SP6	186
	SP7	187
	SP9	189

Durable Fasteners

Button / Eyelet	164
Die Holder	194

Common Sense Fasteners

400 Eyelet	400 - 450
412 Stud	171

Converter

Enabling press tools to be used as hand tools	194	192
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Attaching Press & Tools

FASTENER	CHUCK (A)	DIE (B)
*SP00	T1669	T1670
SP0	T1611(L)	T1612
SP1	T1544(L)	T1545
SP3	T1532(L)	T1533
SP4	T1613	T1614
SP6	T1542	T1543
SP7	T1538	T1539
SP9	T1615	T1616

* Various other Chucks and Dies available

H50-H68 Heavy Duty Foot Press

Depth of throat 115mm (4.5")
Height of mounting 865mm (34")
Takes all size eyelets & washers by changing chuck & die.
Heavy duty presses can be used for all sizes of eyelets (except SP00), rope end/splice clips and durables supplied with threaded plunger to suit eyelets and plain plunger to suit fasteners

HP100 Hand Press

The hand press is used for all sizes of brass eyelets, up to SP7's in stainless steel, durable fasteners, and rope clips up to and including 8mm.

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SELF PIERCING EYELETS

SIZE	EXT(A)	INT(B)	BARREL(C)
SP00	6.7mm	3.6mm	6.4mm
SP0	9.5	4.6	5.2
SP1	12.7	6.8	4.8
SP3*	19.1	7.9	5.6
SP4*	20.6	9.5	5.6
SP6*	22.2	11.1	5.6
SP7*	27.0	12.7	7.0
SP9*	31.8	15.9	7.9

* Optional spur tooth available in sizes SP3-SP9

* 316 Stainless Steel available in sizes SP4-SP9



Self Piercing Eyelets



SP00	N/A
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SP1	181
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SP9	T1615	T1616

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